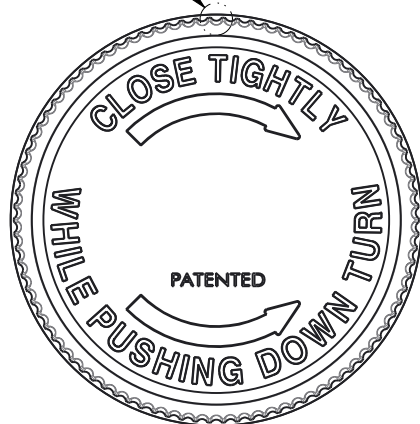


| DESCRIPTION                | MATERIAL | WEIGHT (REF) |
|----------------------------|----------|--------------|
| 20mm-400 CR4 OUTER CLOSURE | POLYPRO  | 2.0g         |
| 20mm-400 CR4 INNER CLOSURE | POLYPRO  | 1.6g         |

SEE DECORATION DETAIL

**NOTES:**

DIAMETERS TO BE TAKEN AS AVERAGE

8 TPI THREAD CONSTRUCTION

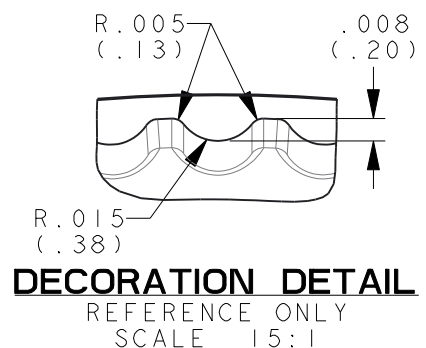
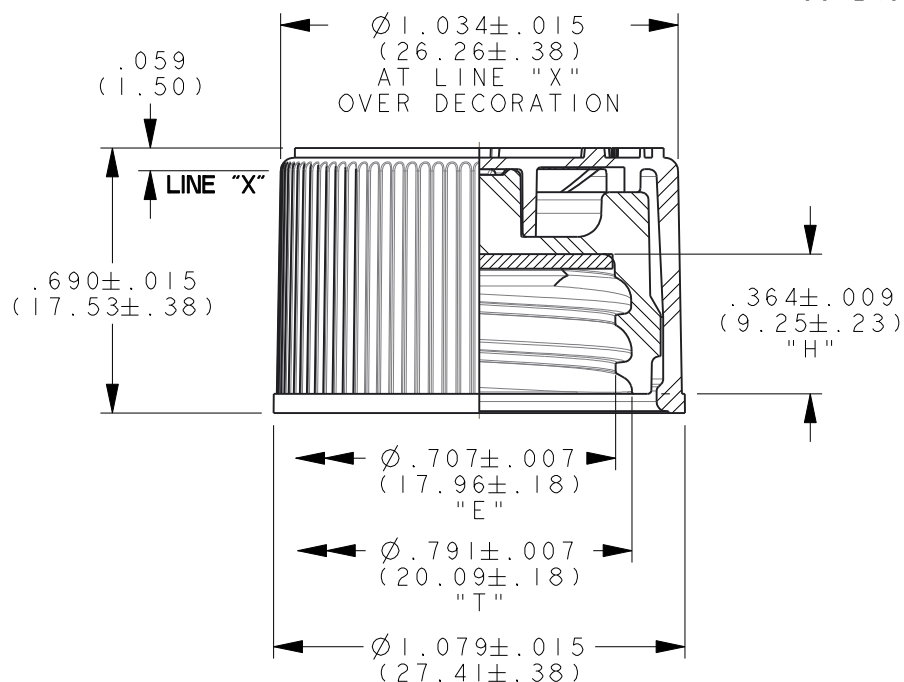
SEE DRAWING QIM-500-A105 FOR SPECIAL FINISH CONSIDERATIONS

SUGGESTED APPLICATION TORQUE:  
10-14 IN-LBS (1.1-1.6 N-M)

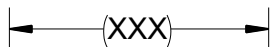
CAVITY NUMBER TO APPEAR ON INSIDE TOP SURFACE OF BOTH OUTER AND INNER CLOSURES

ENGLISH DIMENSIONS IN INCHES  
METRIC DIMENSIONS IN (mm)

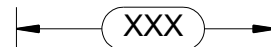
SUPERSEDES DWG# K7041 AND QIM-500-A87



90 EQUALLY SPACED CUTS

REV. A - 2/12/2018 - EPH  
#RCT170564

REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED



INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE

THIS DRAWING IS NOT A CONTROLLED DOCUMENT IF PRINTED OR COPIED FROM THE APPROVED LOCATION

101 OAKLEY STREET  
EVANSVILLE,  
INDIANA 47706  
TEL. (812) 424-2904

|                                                                                                                                                                                                                                                                                                                                                                          |                                   |                               |                                  |                      |                        |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-------------------------------|----------------------------------|----------------------|------------------------|
| CONFIDENTIAL                                                                                                                                                                                                                                                                                                                                                             |                                   |                               |                                  |                      |                        |
| THIS UNPUBLISHED WORK IS THE PROPERTY OF BERRY GLOBAL, INC AND IS PROTECTED BY TRADE SECRET, COPYRIGHT AND OTHER INTELLECTUAL PROPERTY LAWS AND MAY ALSO BE SUBJECT TO A SPECIFIC OR GENERAL CONFIDENTIALITY AGREEMENT. IT IS NOT TO BE VIEWED BY UNAUTHORIZED PERSONS OR DUPLICATED IN ANY MEDIUM FOR PURPOSES OTHER THAN THOSE FOR WHICH IT IS SPECIFICALLY FURNISHED. |                                   |                               |                                  |                      |                        |
| SIZE AND STYLE:<br><b>CR20400FXUS</b>                                                                                                                                                                                                                                                                                                                                    |                                   |                               | DRAWING TYPE:<br><b>CUSTOMER</b> |                      |                        |
| DESCRIPTION:<br><b>20mm-400 CR4 CHILD RESISTANT CLOSURE WITH TEXT INSTRUCTIONS</b>                                                                                                                                                                                                                                                                                       |                                   |                               |                                  |                      |                        |
| DRAWING NO:<br><b>QIM-500-A124</b>                                                                                                                                                                                                                                                                                                                                       |                                   |                               | PROJECT NO:                      |                      |                        |
| CREATED BY:<br><b>L BROZELL</b>                                                                                                                                                                                                                                                                                                                                          | CREATION DATE:<br><b>09/27/11</b> | DRAWING REVISION:<br><b>A</b> | SHEET<br><b>1 of 1</b>           | SCALE:<br><b>2:1</b> | SHEET SIZE<br><b>A</b> |